

GLASS IS LIFE™

O-I makers of pure, sustainable,
brand-building glass packaging

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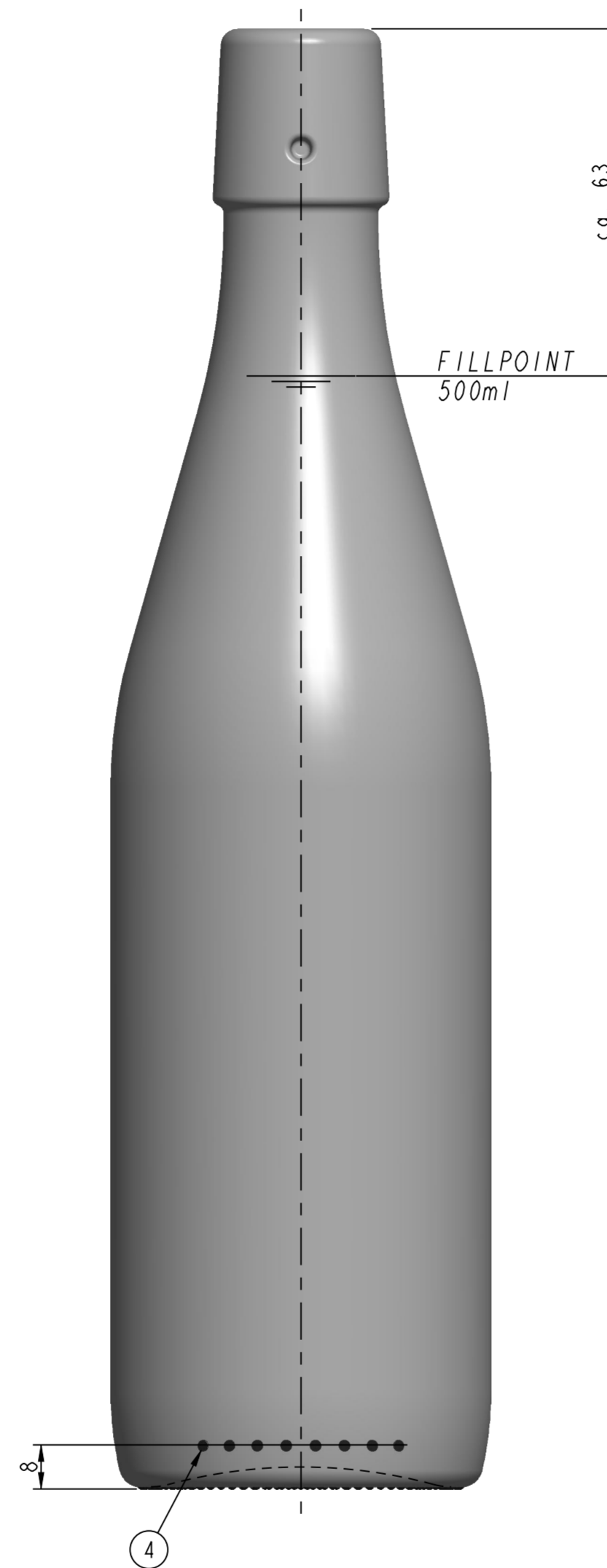
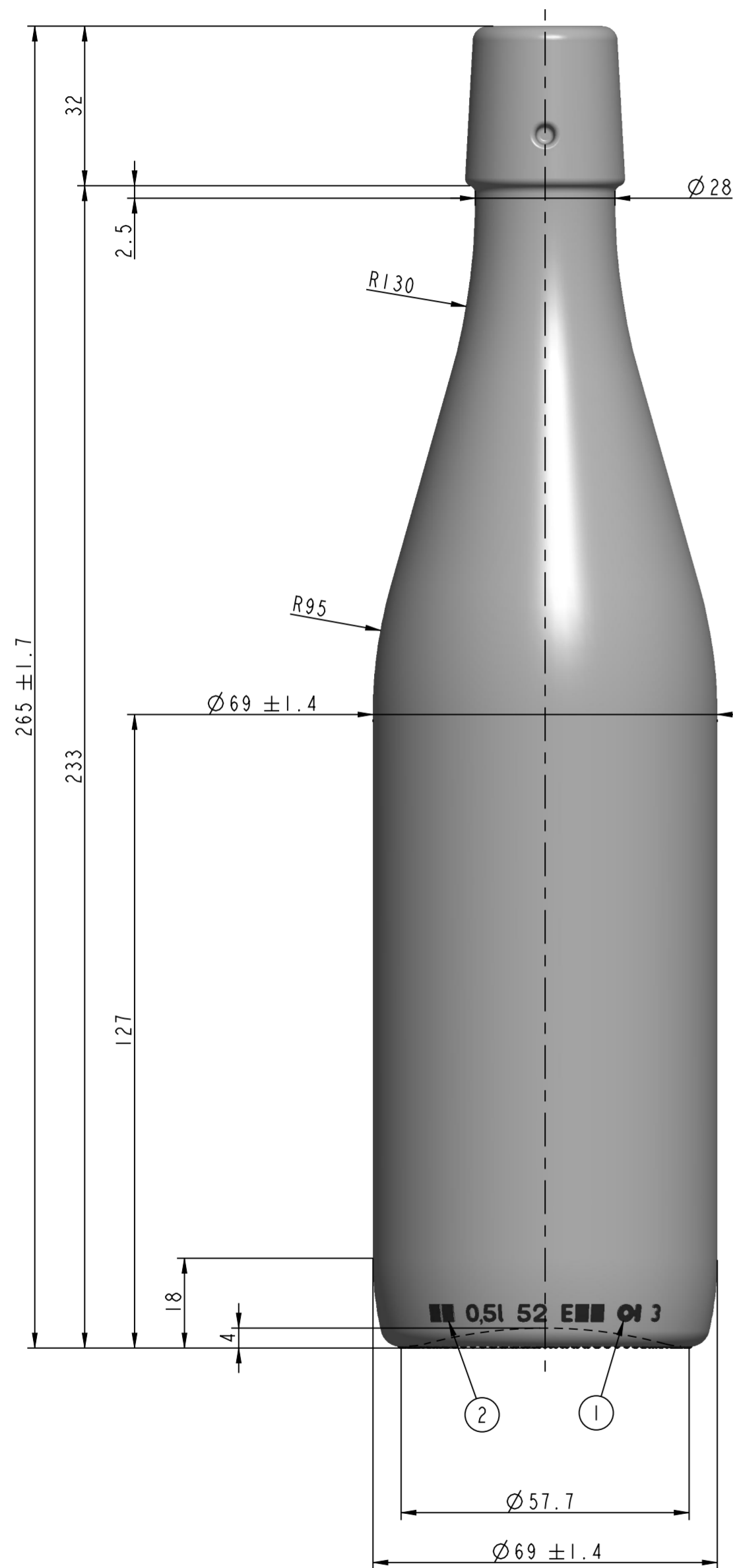
CONTAINER & MOULD ENGINEERING

EUROPE

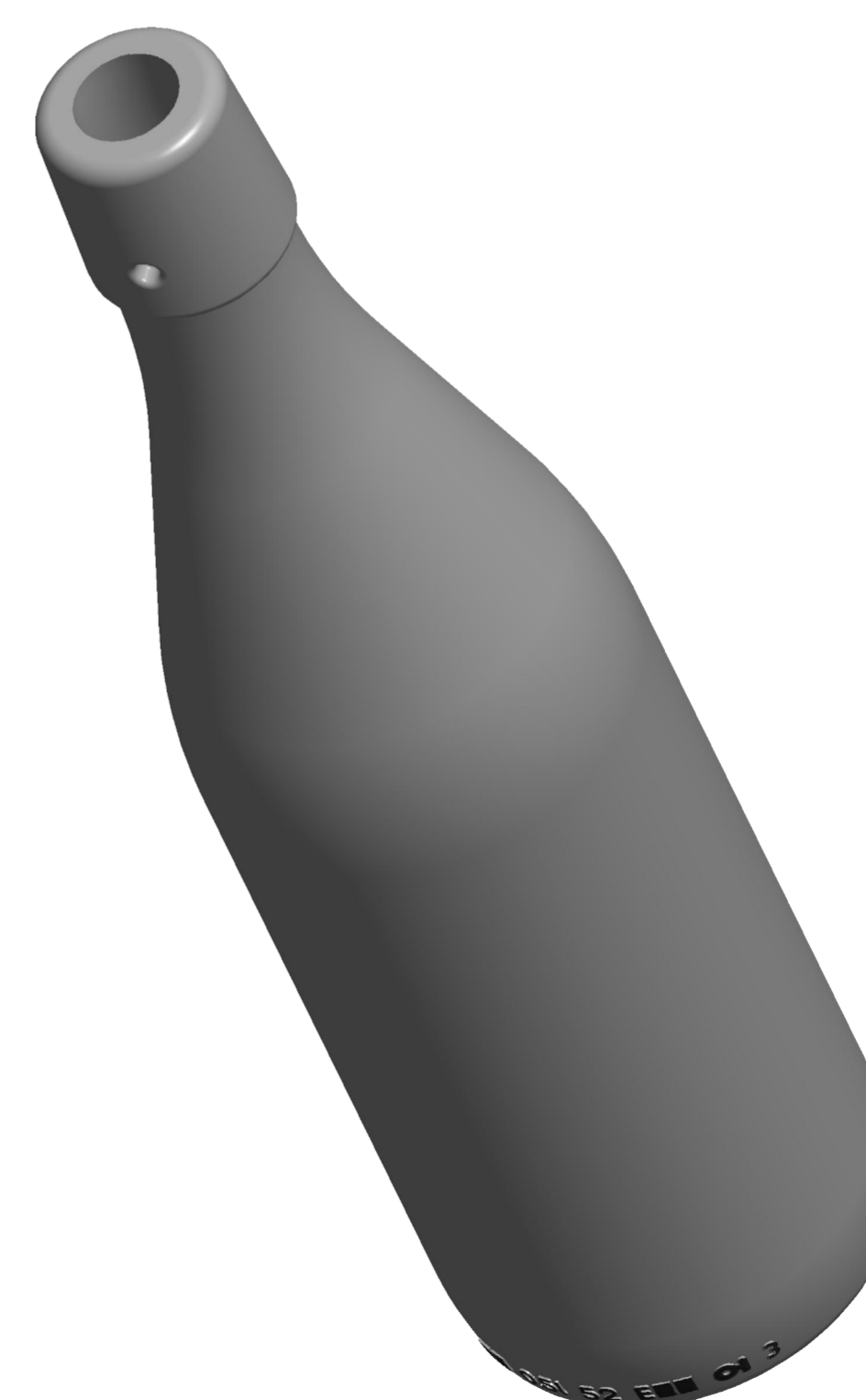
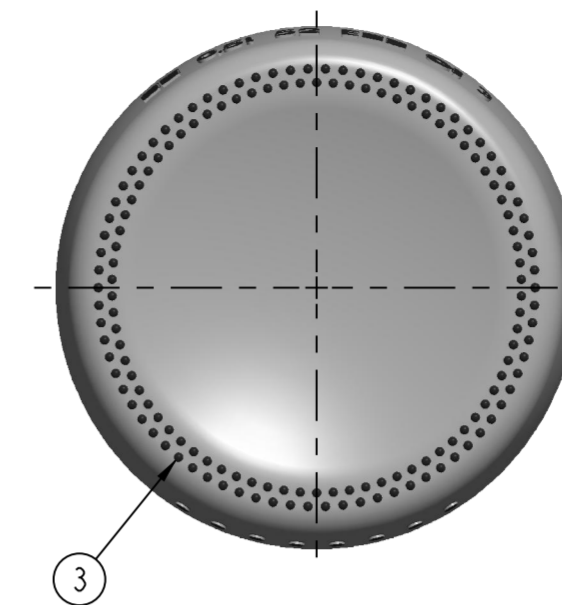
NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



THIS DIMENSION IS
ONLY TO APPROACH
THE ADJUSTMENT OF
THE FILLING
MACHINE. BINDING
IS THE CAPACITY
BRIMFUL.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	17-Oct-17	diameter reduced due to GW changes, it was 450gr	SPE

CATEGORY NAB		TILT ANGLE 16.89°	
MAX. VERTICALITY TOLERANCE 3.0 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 4684		FINISH REF. DIN 6094 / 3 2003	
MINIMUM THROUGH BORE 16.0 mm		MAX FILLING TUBE Ø 15 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 520ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT) 500ml APPROX.			
CONTAINER WEIGHT 420g APPROX.			
FINISH DESIGNATION DE_32_DIN 6094 / 3_H320_4684		MAX GAS VOLUME 6g/l	
PROCESS BB	RETURNABLE NO	DESIGN REF. 35-09384	
0,5l Getränkeflasche			
DESIGNER	D.Block	DATE	22/05/17
CHECKED	S.Mo	DATE	22/05/17
DRAWING NUMBER 170374		MOULD/SAP NUMBER 170374	