



Brown sugar World market

Product details	
Product name	Brown sugar World market
Country of origin	Guatemala
Ingredients	Sugar cane
Packaging	25 kg, 50 kg, 1 MT, 1.1 MT
Product description	Brown sugar for export

Physicochemical				
Parameter	Unit measure	Minimum	Maximum	Methodology
Polarization dry basis	$^{\circ}\text{Z}$	98.80	99.40	ICUMSA GS 2/3-1
Polarization	OZ		99.25	ICUMSA GS 2/3-1
Color	UI	1,100	1,800	ICUMSA GS2/3-10
Moisture	%		0.15	ICUMSA GS2/1/3-15
Ash	%		0.40	ICUMSA GS2/3-17
Grain Size	USS #30 (%)	700	1,100	ICUMSA GS 2/9-37
CV	%		32	N/A
Insoluble Matter	mg/kg		100	SM-PR-415, ICUMSA GS 2/3/9-19
Sulfur Dioxide	mg/kg		10	CUMSA GS 2/1/7-33, GS 2/3-35

Heavy metals ¹				
Copper	mg/kg		1.00	ICUMSA GS 2/3-29, ICP-MS
Lead	mg/kg		0.10	ICUMSA GS 2/3-24 ISBT, ICP-MS
Arsenic	mg/kg		0.10	ICUMSA GS2/3-23, ICP-MS

Microbiological ¹				
Mesophilic	UFC/10g		200	SM-PR-685, ICUMSA GS 2/3-41, 43, ISBT
Molds	UFC/10g		10	SM-PR-688, ICUMSA GS 2/3-47, ISBT
Yeasts	UFC/10g		10	SM-PR-688, ICUMSA GS 2/3-47, ISBT

Organoleptics		
Appearance	Crystals light brown to dark brown, no foreign matter.	SM-PR-420
Flavor	Sweet, free of weird flavors	SM-PR-420
Odor	Free of strange smell	SM-PR-420

Storage conditions and shelf life	
Shelf life of three years after production date.	
Product must be storage under hygienic conditions in a fresh and dry place.	

Pesticide residue analysis is done once per crop.
(1) Analyzes carried out at least twice per harvest.

Elaborado por:
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