

**GLASS IS LIFE™**

**O-I** makers of pure, sustainable,  
brand-building glass packaging

**O-I Manufacturing France**

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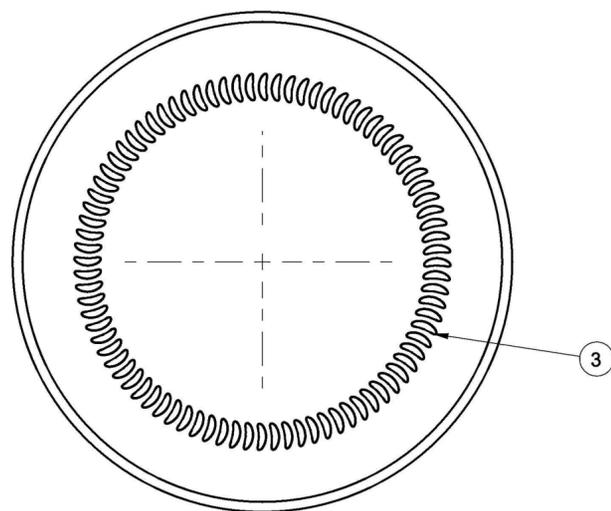
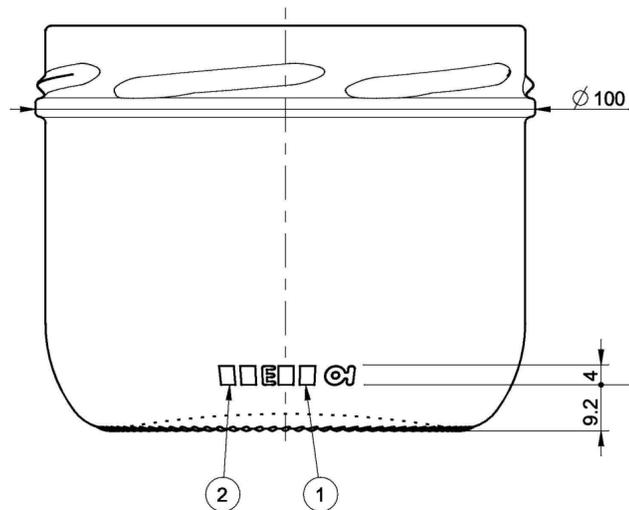
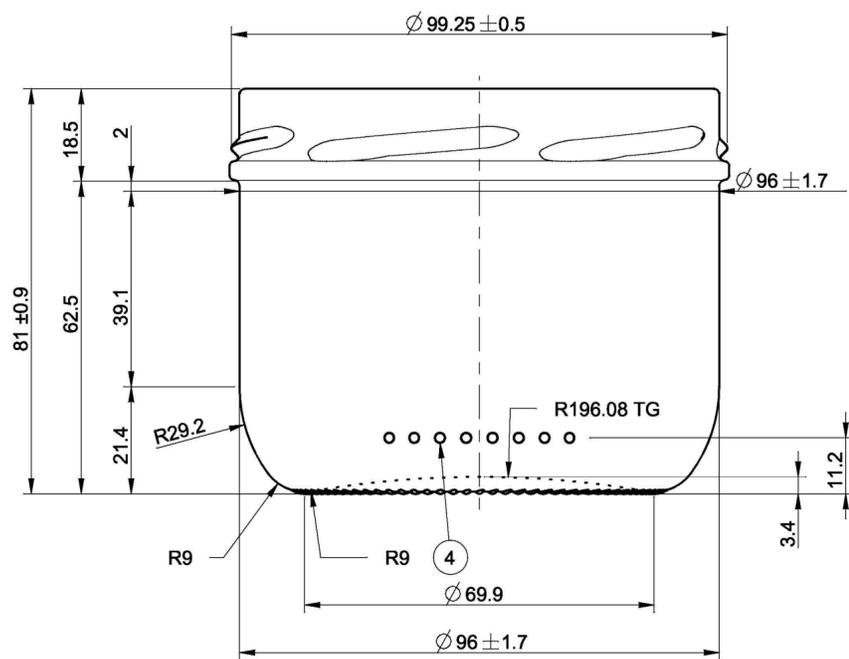
CONTAINER & MOULD ENGINEERING

EUROPE

NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm  
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN  
INDICATION AND THE CONSTRUCTION IS AT  
THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1

**TENTATIVE**

HEAT TREATMENT 0 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY FOOD	TILT ANGLE 46.73°
MAX. VERTICALITY TOLERANCE 1.5 mm	MEASURING CONTAINER NO
FINISH SAP NUMBER 3787	FINISH REF. CETIE GME 20-11 1995
MINIMUM THROUGH BORE mm	MAX FILLING TUBE Ø mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)  
470ml ± 9,5ml

CONTAINER RATED CAPACITY (FILLPOINT)

CONTAINER WEIGHT  
225g APPROX.

FINISH DESIGNATION  
FR\_100\_GME 20-11\_H185\_3787

MAX GAS VOLUME  
PROCESS RETURNABLE NO DESIGN REF.  
IPSO 6091

**STANDARD  
47 CL POT TO 100**

DESIGNER	BCO	DATE	09/03/12
CHECKED		DATE	
DRAWING NUMBER	MOULD/SAP NUMBER		
120166	120166		

No	DATE	REVISIONS	DESIGN/CHECK
	19/03/12	CREATION VERSION 02	BCO