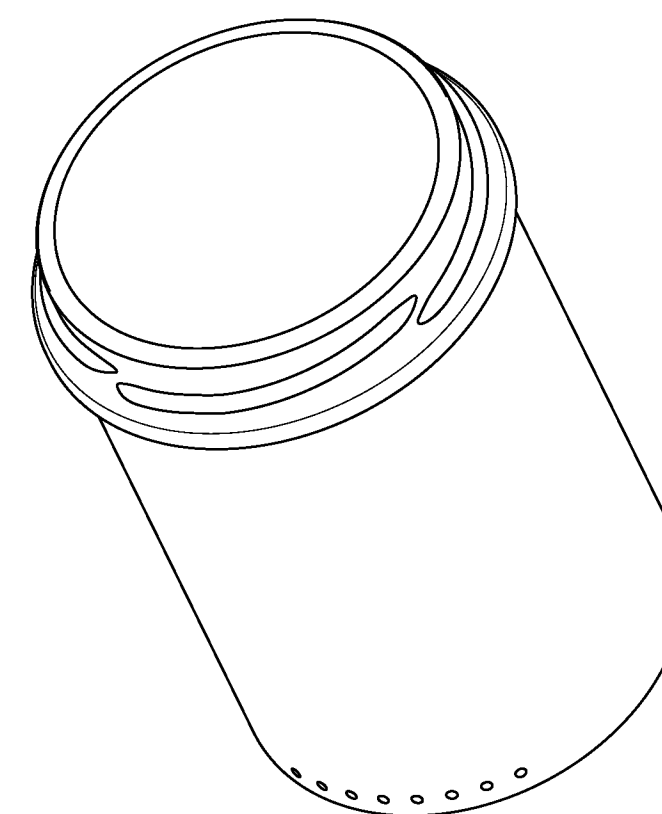
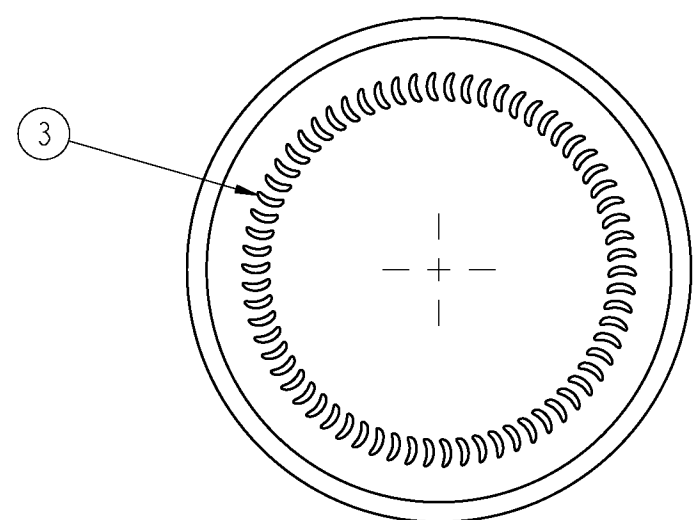
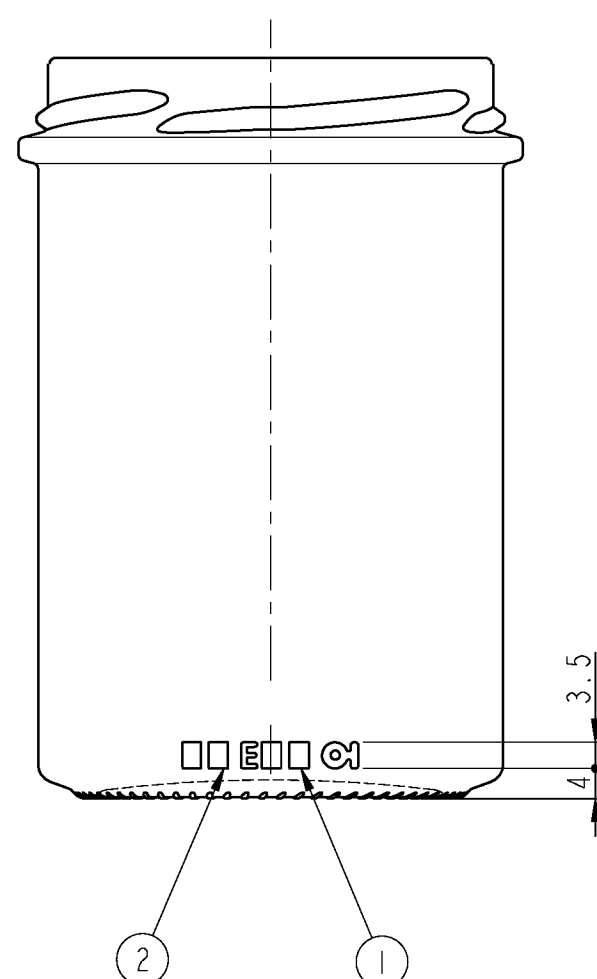
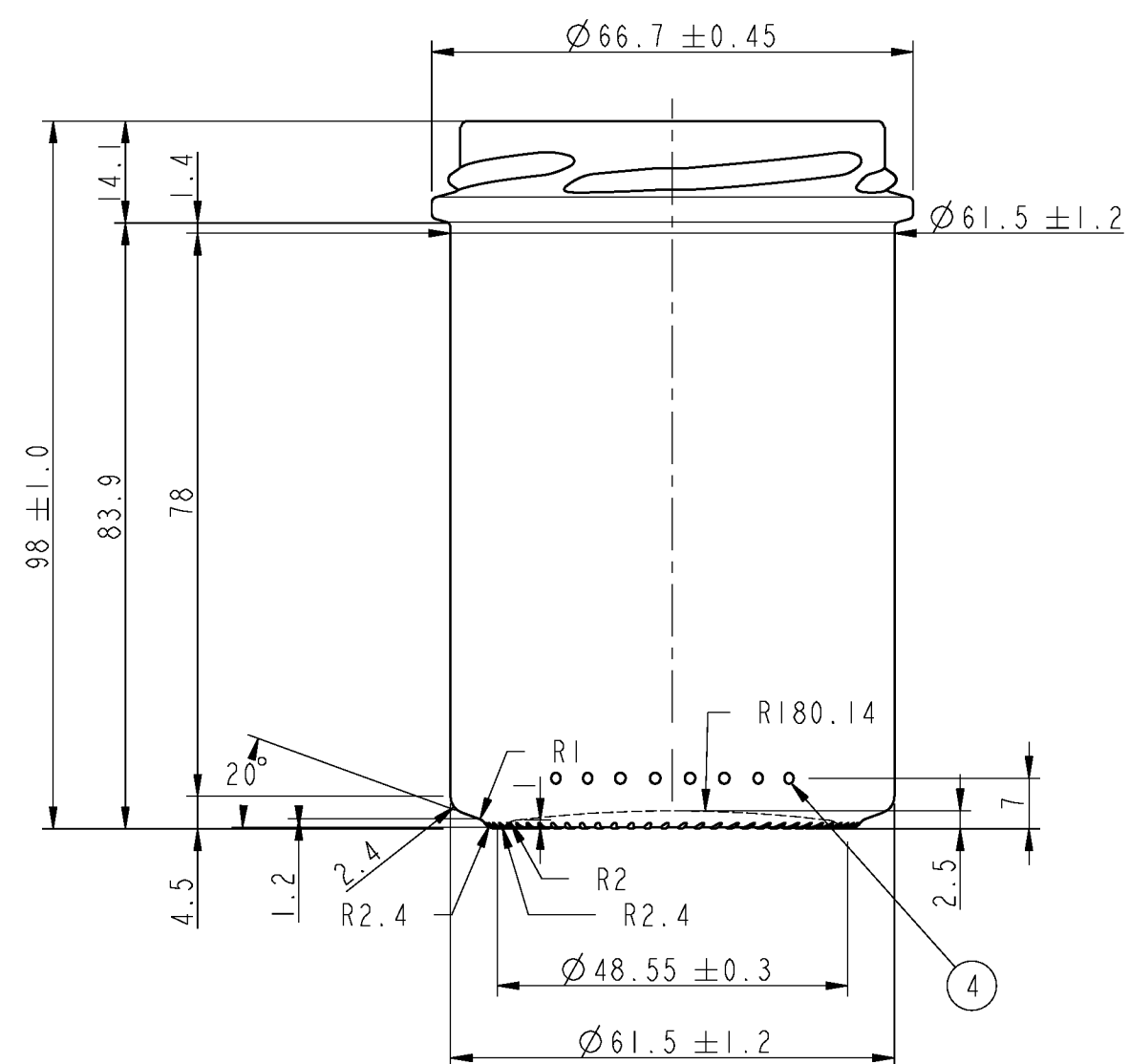


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CONTAINER & MOULD ENGINEERING
EUROPE



NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
 MUST NOT BE REPRODUCED OR DISCLOSED
 WITHOUT O-I WRITTEN AUTHORIZATION.
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

HEAT TREATMENT XX °C maxi	CARBONATION XX g CO2/l maxi	
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi	
CATEGORY FOOD	TILT ANGLE 28.07°	
MAX. VERTICALITY TOLERANCE 1.5 mm	MEASURING CONTAINER NO	
FINISH SAP NUMBER 3826	FINISH REF. CETIE GME 20-06 1995	
MINIMUM THROUGH BORE mm	MAX FILLING TUBE Ø mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 228ml ± 6ml		
CONTAINER RATED CAPACITY (FILLPOINT) NA		
CONTAINER WEIGHT 140g APPROX.		
FINISH DESIGNATION FR_63_GME 20-06_H14I_3826	MAX GAS VOLUME	
PROCESS	RETURNABLE NO	DESIGN REF. IPSO 3450

STANDARD
228 ML POT STD TO 63

DESIGNER	BCO	DATE	04/04/11
CHECKED		DATE	
DRAWING NUMBER 090839	MOULD/SAP NUMBER 090839		

1 = TRADEMARK
 2 = CAVITY No.
 3 = STIPPLING
 THE SHAPE OF STIPPLES IS ONLY AN
 INDICATION AND THE CONSTRUCTION IS AT
 THE PRODUCTION PLANT DISCRETION.
 4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	18/04/11	MODIFICATION OF HEIGH AND WEIGHT	BCO
	14/04/11	CREATION FROM VERSION 05	BCO